

A New Alumina Hydrate, "Tohdite" ($5\text{Al}_2\text{O}_3 \cdot \text{H}_2\text{O}$)

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A new crystal of alumina hydrate has been found by the present authors during an investigation into the hydrothermal reactions of the system aluminum oxide-water.¹⁾ This crystal has been studied by various methods, such as X-ray diffraction, electron diffraction, differential thermal analysis, infrared absorption and polarizing microscopy, and has been proved to be a new alumina hydrate. The formula obtained is $5\text{Al}_2\text{O}_3 \cdot \text{H}_2\text{O}$. The species Tohdite is named for the Tokyo Daigaku (The University of Tokyo), where the present investigation was carried out.

Method of Preparation

An appropriate amount of aluminum hydroxide, boehmite AlOOH or gibbsite $\text{Al}(\text{OH})_3$,

was weighed in a silver capsule of the Morey-type autoclave, and a dilute aqueous solution of aluminum fluoride was added to fill about 80% of the reaction vessel. The autoclave was heated at $450\sim 500^\circ\text{C}$ in an electric furnace for 20~100 hr. The reaction was completed under these experimental conditions. Corundum was found to be useful as the seed crystals, and the new formed hydrate to be useful for the same purpose in the subsequent runs. Aluminum fluoride or titanium (IV) sulfate was effective as the mineralizer.

Properties

Crystallographic Forms and Optical Properties.—The new hydrate, Tohdite, occurs as thin hexagonal plates up to a few microns in thickness when aluminum fluoride is used as the mineralizer (Fig. 1). The crystal form is changed into needles when titanium sulfate is

1) G. Yamaguchi, H. Yanagida, S. Ono, S. Koyanagi and S. Wada, Presented at the 16th Annual Meeting of the Chemical Society of Japan, Paper No 1F08 (Tokyo, April, 1963).

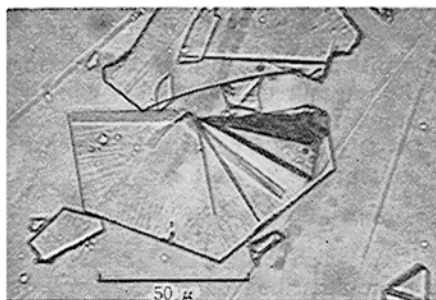


Fig. 1 The new alumina hydrate crystals.

added. Tohdite is uniaxial negative with $\omega = 1.738 \sim 1.748$, $\omega - \epsilon < 0.01$, the c-axis being perpendicular to the plate.

Density.—The density was determined to be 3.72 ± 0.02 g./cm³.

Thermal Analysis.—Differential thermal analysis was performed up to 1000°C. An endothermic peak was observed between 800 and 900°C, corresponding to the dehydration of Tohdite. The dehydrated form was identified with κ -alumina by X-ray diffraction. The water content, as determined from the weight loss, was about 3.6%. The value calculated for $5\text{Al}_2\text{O}_3 \cdot \text{H}_2\text{O}$ is 3.42%.

Infrared Absorption Spectra.—The existence of crystalline water was confirmed by the infrared absorption spectra. The absorption band found at 3240 cm^{-1} can be assigned to the stretching frequency for OH groups.

X-Ray Investigations.—The X-ray powder pattern shown in Fig. 2 was recorded on a diffractometer using filtered $\text{CuK}\alpha$ radiation. On the basis of the resemblance of the pattern to that of κ -alumina, this pattern was unmistakably indexed on the hexagonal unit cell with

$$a = 5.576 \text{ \AA} \text{ and } c = 8.768 \text{ \AA}.$$

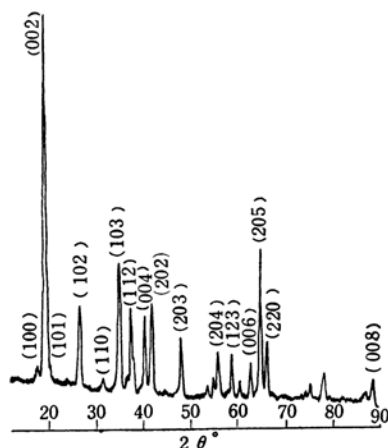
Fig. 2. X-ray powder diffraction pattern of the new hydrate using $\text{CuK}\alpha$ radiation.

TABLE I. X-RAY DIFFRACTION DATA

| <i>hkl</i> | <i>d</i> -observed | <i>d</i> -calculated |
|------------|--------------------|----------------------|
| 100 | 4.85 | 4.8286 |
| 002 | 4.38 | 4.3840 |
| 101 | 4.23 | 4.2296 |
| 102 | 3.246 | 3.2458 |
| 110 | 2.788 | 2.7878 |
| 103 | 2.500 | 2.5003 |
| 200 | 2.416 | 2.4143 |
| 112 | 2.352 | 2.3524 |
| 201 | 2.329 | 2.3277 |
| 004 | 2.192 | 2.1920 |
| 202 | 2.1146 | 2.1148 |
| 203 | 1.8614 | 1.8614 |
| 122 | 1.6854 | 1.6849 |
| 105 | 1.6482 | 1.6482 |
| 204 | 1.6232 | 1.6229 |
| 123 | 1.5479 | 1.5480 |
| 302 | 1.5105 | 1.5105 |
| 006 | 1.4609 | 1.4613 |
| 205 | 1.4190 | 1.4188 |
| 220 | 1.3939 | 1.3939 |
| 222 | 1.3283 | 1.3278 |
| 132 | 1.2809 | 1.2808 |
| 125 | 1.2650 | 1.2645 |
| 206 | 1.2499 | 1.2502 |
| 133 | 1.2173 | 1.2175 |
| 107 | 1.2124 | 1.2124 |
| 401 | 1.1966 | 1.1959 |
| 402 | 1.1639 | 1.1638 |
| 403 | 1.1158 | 1.1158 |
| 207 | 1.1121 | 1.1118 |
| 008 | 1.0960 | 1.0960 |

The diffraction data are listed in Table I.

Electron Diffraction.—The $\{hk0\}$ spots of the (0001) orientation can be seen in Fig. 3. The incident beam is perpendicular to the hexagonal plate of the crystal. The inner spots gave a *d*-spacing of 4.8 \AA , corresponding to the (100) in Table I. The other diffraction pattern in Fig. 4 represents the periodicity along the c-axis. The beam is perpendicular to the direction of the elongated needle-like crystal, and the observed *d*-spacing was 4.4 \AA , corresponding to the (002) in

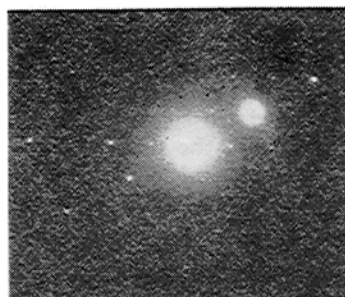
Fig. 3. N-pattern of the new hydrate (electron beam \parallel c-axis).



Fig. 4. N-pattern of the new hydrate (electron beam \perp c-axis).

Table I. These results may justify the hexagonal unit cell derived from the powder pattern.

Conclusion

The unit cell dimensions, taken together with the measured values of density and water content, indicate that the unit cell contains $5\text{Al}_2\text{O}_3 \cdot \text{H}_2\text{O}$. The calculated density and water content are as follows:

Density 3.71 g./cm³

Water content 3.42%

The afore-described data seem to establish the existence of a new alumina hydrate, $5\text{Al}_2\text{O}_3 \cdot \text{H}_2\text{O}$.

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